Purchase Order Receipt Listing

Wednesday, July 05, 2017 1:36:33 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO36711 Receipt Dates from 7/5/2017 to 7/5/2017 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$0.00		\$0.00		22.0000
Boo	16				
MRB Qty/ MRB Reject Qty	0	0	0	0	lantity:
Cost Per Unit/ Inspected Qty/ Recv Value Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	0.0000	Total Received Quantity:
Cost Per Unit/ Recv Value					1
Recv Oty (PO U/M)	18.0000		4.0000		
Recv Date/ Recv Emp	7/5/2017	18.0000 PLOU01	7/5/2017	4.0000 PLOU01	
Required Date Required Qty	C/O 910720	18.0000	7/6/2017	4.0000	
PO U/M / Stock U/M	VU-MET002 A.M. Castle & Co. (Canada) Inc C/O 910720 M7075T6S7.000X2.0 f 7/6/20	eet 2" f iick Plate	3.000X4. f	r3.0x f	
Line Project ID Reference/ Nbr/ Description/ Insp Cert Std	MET002 M7075T6S7 00	7075-T6S Sheet 2" Wide x 7" Thick Plate m137954	M7075T73B3.000X4. f	7075-T73 Bar 3.0 x 4.0 grain direction along 3" m137954	
Project ID					
Line Nbr/ Insp Req	idor Name 4	No	2	No	
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO36711 4	OSD			

0.0000

Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

0.0000

\$0.00

CERTIFICATE OF CONFORMANCE INTERORG TRANSFER PACKING SLIP/

02/17/17

Ship From:

693-548843-2

Page 1 of 2

402 YRC

Shipment No:3317461 DART AEROSPACE LTD HAWKESBURY, ON 3317461-2 1270 ABERDEEN BOL No Deliver To: K6A 1K7 2150 ARGENTIA ROAD A. M. CASTLE & CO. MISSISSAUGA, ON L5N 2K7 CAN Carrier YRC Ship To: HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Freight Terms 1270 ABERDEEN Prepaid Sold To: ORIGIN F.O.B. 4175 ROYAL DRIVE SUITE KENNESAW, GA 30144 A. M. CASTLE & CO. Date Shipped

Shipment Details

27-JUN-17

Drder No ALL PAPERWORK MUST FOLLOW ORDE ALL MATERIAL MUST HAVE IDENTIFYIN Email P/s and certs to: clavoie@dartaero.c END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PAF END USE: COMMERCIAL AIRCRAFT PAF KAISER ALUMINUM KAISER ALUMINUM	Shipment Details	ails			Final Destination Branch - TOR	nch - TOB	
Line No Item No Description 2.0000.PL.7075.T651.# 1							
1	Order No	Line	No	Item No	Description		
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HE/END USER: DART AEROSPACE END USER: COMMERCIAL AIRCRAFT PARTS KAISER ALUMINUM ALUMINUM	4799529	-		750616.MO	CUT RECTANGLE TC	ALUMINUM.USI.48.5000 7 IN (+.0310/0000 IN	.144.5000 I (GRAIN TO RUN
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HE/Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS KAISER KAISER ALUMINUM 16.00 PCS 1				,	ALONG 13.375")) - A AMS-QQ-A-250/12	LUMINUM PLATE SAW	SPECIFICATIONS:
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HE/ Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS KAISER KAISER ALUMINUM 16 16 16 16 16 16 16 16 16 16 16 16 16	ourchase Ord	er No	Part N	Vumber	Ordered Qtv	Jivoici	D Otv
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUSS ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAR Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USER: COMMERCIAL AIRCRAFT PARTS KAISER KAISER ALUMINUM ALUMIN	36711				16.00 PCS	18.00	2000
Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS KAISER ALUMINUM Email P/s and certs to: clavoie@dartaero.com Mech Id PES Mech Id PES	Details	ALL	PAPERW MATERIA	ORK MUST FOLLOW O	RDER / CUSTOMER MUSTING MARKINGS EX:HE	ST RECEIVE AT TIME OF	- DELIVERY
END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS KAISER ALUMINUM ALUMINU		Ema	il P/s and	certs to: clavoie@dartae	ero.com		
KAISER Heat Number Mech Id PES ALUMINUM TRR8740A91		END	USER: D	MART AEROSPACE	PABTS	Ź	MAH
KAISER ALUMINUM	Delivery No.	1	I	leat Number	2	Width (IN) Longth (IN	China China
	21146110	KAISER		7 8 8 7 4 6 A 9	4		309.2510

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations. These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. Date Printed: 27-JUN-2017 12:55:42 PM

INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 2 of 2

any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date: Name: S.CONSOV



544108

They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations. These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. Date Printed: 27-JUN-2017 12:55:42 PM

CERTIFICATE OF CONFORMANCE INTERORG TRANSFER PACKING SLIP/

Page 1 of 2

Ship From:		Sold To:	Ship To:	Deliver To:
A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA	& CO. PRIVE SUITE	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	1K7	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BO IN
27-JUN-17	ORIGIN	Prepaid	YRC	3317461-2
Shipment Details	sils		Final Destination Branch - TOR	TOR
Order No	Line No		Description	
74 80 80 80 80 80 80 80 80 80 80 80 80 80	N	752132.MO	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5 CUT LENGTH TO 48.5 IN ((GRAIN TO RUN .1250/0000 IN (GRAIN TO RUN ALONG 3 SAW SPECIFICATIONS: AMS.OO. A 250.43	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 48.5 IN ((GRAIN TO RUN ALONG 3")) X 3 IN (+ .1250/0000 IN (GRAIN TO RUN ALONG 3")) - ALUMINUM PLATE
Purchase Order No		Part Number	Ordered Otv	21/05/24-20/12
36711			1 00 PCS	HVOICE QLY
Details	ALL PAF ALL MAT Email P/s END USI END USI	ALL PAPERWORK MUST FOLLOW ORDER / ALL MATERIAL MUST HAVE IDENTIFYING M Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS	SEIVE AT TIME OF DELIVERY
Delivery No.	Mill	Heat Number	DCC P	-
121146110	KAISER ALUMINUM	2 18 0 0 8 B	8-	(IIV) Length (IIV) Shipped Oty(LBS)

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 2 of 2

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Reviewed by Authorized Castle Metals Representative:

Date: Name: Si

St + 1 00

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A M CASTLE METALS 4175 ROYAL DRIVE, SUITE 600 KENNESAW, GA 30144

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO-SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number 4432064

CUSTOMER PO NUMB 391032-1	ER:	WORK PAC	KAGE:	750616	RT NUMBER		SHIP RUN/LOAD: 103677/9	GOV'T CO	ONTRACT NUMBER:	
KAISER ORDER NO: 1218516-1	ana	7-SE	P-2016	7075°	CLAD: BARE	TEMPER T651	PRODUCT I			t gart gart enningt stigsstadstaden uitster endstad hier endstad her gest
WEIGHT SHIPPED: 4338 LB	QUANTIT 3 PCS		2062	K B/L #:	GAUGE: 2.0000	PN 50.8000 MI	DIAMETER/W 48.500 IN (1	1DTH: 231,9 MM	LENGTH: 144.500 IN	(3670 3 MM)

MHU 2017361: LOT (788740 A9: 3 pieces;

Certified Specifications

AMS 4045/RevL ASTM B 209 Rev14 BSS 7055/RevB DPS 4.713:RevAK PS 21211/RevP

AMS-00-A-250'12 RevA ASTM B 594 Rev13 CMMP 025-RevV GAMPS 9101/RevB/AmdSCN1 AMS-STD-2154 RevA BAC 5439:RevJ CSTI 006 RevE GSS16100/RevG/Amd1

Test Code: 1512

Lot: 788740A9

Cast 225

Drop 37

Test Results Ingot 1

Parent Lot: 186914B8

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:

Temper T651

Dir ! # Tests

LT : 2 (Min:Max)

Ultimate KSI (MPA)

82.6:82.7 (570:570) Yield KSI (MPA)

73.5:73.8 (507:509) Elongation % 12.4:13.0



(ASTM E1251)

Chemistry: SI FE CU MN MG CR ZN TI ZR OTHER Actual(wt%) 0.07 0.16 1.5 0.03 2.4 0.19 5.7 0.03 0.01 0.02 TOT

ALLOY LIMITS

V ZR OTHER MAX SI FE CU MN MG CR ZN TI 7075 5.1 0.00 EACH 0.05 2.1 0.18 0.00 0.00 MIN(wt%) 0.00 0.00 1.2 0.00 0.05 TOT 0.15 MAXIWt%) 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05

Aluminum Remainder

ORDER COMMENTS AMC CA-15403A R 7



CERTIFIED TEST REPORT

Serial Number 4432064

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

TEST NOTES

Motal represented by this test report was 190% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic Indications is performed.

CERTIFICATION

- Kaler Auminum, Trentocod Works, is ISC 9001, AS9100, and ISO 14001 cordinate and hereby cerofies that all material shaped under this order.

 * has been inspected, tasted, and found to be in conformance with the recurrences of the specifical contacts the content of the specifical contents of composition makeds specifical contents. Septimental or specifical contents of the spec

- * was matted in the United States of America, and investing country per DEARS 223.812 (tall was manufactured in the United States of America, and investing requirements of DEARS 252.226 for domestic content.

 * Tas been the malty processed in compliance with AMS 2772, where applicable

 * Tas been the malty processed in compliance with AMS 2772, where applicable

 * Tas been the malty processed in compliance with AMS 2772, where applicable

 * Tas been the malty processed in compliance with European Chief and E1218 (in personal content of the End 2701.68 EU.

 * Tas in compliance with European Chief and Agency, ECHA REACH regulations, IFCI No. 1907-2008, and Xaisar regulation for updates.

 * Tas requirements of the State of the Dood Frank Aud.

 * Is the of well depart.

 * The regulation of the State of the State of the Dood Frank Aud.

 * Tas reports are on Pile, without the content of the State Aum number of the recording of these facilities of the State Aum number of the second of the State Aum number of the

Samonisan

SHIP TO:

A M CASTLE METALS 4175 ROYAL DRIVE, SUITE 600 KENNESAW, GA 30144

SOLD TO:

AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523



Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4462322

419156-1	ER:	WORK PACKA	GE: CUSTO 7521	MER PART 32	NUMBER		5HIP RU 103914		GOVTC	ONTRACT NUMBER	
KAISER ORDER NO: 1233974-1	A. STALL PROPERTY AND ADDRESS OF THE PARTY AND	SHIP DAT		175)	CLAD: BARE	TEMPER		RODUCT DI aiserSele			
WEIGHT SHIPPED: 5686 LB	QUANTIT 2 PCS		RUCK B/L #: 2066716	<	4.0000	IN 101 6000 MI	48	METERAVIE 500 IN (12:)TH: 31.9 MM)	144.500 IN	(3670 3 MM)

1

MHU 2101853; LOT \$180088121 pieces; MHU 2105324: LOT 217833B3: 1 pieces:

Certified Specifications

AMS 4078/RevJ ASTM B 209/Rev14 BSS 7055/RevB DPS 4.713/RevAK MMS 159/RevT

AMS-00-A-250/12/RevA ASTM B 594/Rev13 CMMP 025/RevV GAMPS 9101/RevB/AmdSCN1 PS 21211/RevP

AMS-STD-2154/RevA BAC 5439/RevJ CSTI 006/RevE GSS16100/RevG/Amd1

Test Code: 4297

Lot: 217833B3

Cast 407

Drop 09

Test Results Ingot 3

Melted in USA

(ASTM E8/8557)

(EN 2002-11

Tensile:

Temper

Dir / # Tests

Ultimate KSI (MPA)

Yield KSI (MPA)

Elongation %

T7351

LT / 2 (Min:Max)

63.1:64.0 (435:441)

50.1:51.4 (345:354) 10.5:11.5

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS:

42.1 Min

42.2 Max

(MS/M):

24.4 Min

24.5 Max

(ASTM E1251)

Chemistry: Actual(wt%)

SI 0.06

FE 0.14

CU 1.5

MN 0.02

MG 2.6

CR 0.20

ZN TI 5.8 0.03

0.01

7R 0.01

OTHER TOT 0.06





CERTIFIED TEST REPORT Serial Number

4462322

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

Lot. /218008B)

Cast 407

Drop 10

Ingot 4

Melted in USA

(ASTM E8/8557) (EN 2002-1)

Tensile:

Temper T735

Dir / # Tests

LT / 2 (Min:Max)

Ultimate KSI (MPA) 63.5:64.6

Yield KSI (MPA) 51.2:51.7

Elongation %

(438:445)

(353:356)

10.2:10.4

ZR

ZR

0.05

0.02

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS:

(MS/M):

41.7 Min 24.2 Min

41.9 Max

24.3 Max

(ASTM E1251)

Chemistry: SI FE Actual(wt%) 0.08 0.17

CU MN 1.4 E0.0 MG CR 2.5 0.20

ZN 5.7

TI

71

0.03

0.01

OTHER TOT 0.06

OTHER

TOT

ALLOY LIMITS

ZN

7075 MIN(wt%)

MAX(wt%)

SI FE CU 0.00 0.00 1 2 0.40 0.50 2.0

MN MG 0.00 2.1 0.30 2.9

0.18 0.28

CR

5.1 0.00 6.1 0.20

0.00 0.05

V

0.00 EACH

0.05

MAX

0.15

Aluminum Remainder

ORDER COMMENTS AMC CA-15413E R 6

TEST NOTES

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kalaer Afuninum, Trentwood Works, is ISO 9001. AS9100, and ISO 14001 cartified, and hereby certified that all material shaped under this order.

* has been inspected, tested, and found to be in conformance with the requirements of the operincution indicated herein.

All four equipment and measuring devices are calibrated and cartified in accordance applicable appointments. For material thicknesses detailed specification limits, machanical properties are as shown herein and chamical composition meets specification requirements. Reported elongation values have been measured as elongation at frontiers.

*Was meltad in the United States of America or a qualifying country per DEARS 252.225 for formerch conjugation.

domestic content.

This bean thermally processed in compliance with AMS 2772, where eppicable.

To mercuty free, within the limits of detection of ASTM E1215 (< topm).

The neutral free with RoHS 2, European Union Directive 2011/55/EU.

This is on compliance with European Chemical Agency, ECHA, REACH regulations, (SC) No 1397/2038, and Keiser regulative more than these regulations for epidates.

The free of Conflict Mileters, as defined in Section 15.2 of the Oodd Frank Act.

is trace of confidence whiteras, as gamed in Section 35.2 or the book Frank Adv.

18 free of well regard well regularized to the section 35.2 or the book Frank Adv.

18 free of well she reporting requirements of ENTOZO4, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions or sale. Test reports are on tile, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of felsis, floatious or fraudulant statements or entries on the certificial may be punished as a felony under tederal law.

WARALALL

Page 2 of 2



A.M. Castle & Co.

INTRA-COMPANY TRANSFER PROFORMA INVOICE

Vendor (Name and Address)	
A.M. Castle & Co KENNESAW - CASTLE METALS A. M. Castle & Co.	Date of Direct Shipment 27-JUN-17
SUITE 600 KENNESAW,GA 30144	Other References (Include Bill of Lading No.)
Tax Registration Number: 36-0879160	
Consignee (Name and Address) A.M. Castle & Co TORONTO - CASTLE METALS A. M. Castle & Co. (Canada) Inc. 2150 ARGENTIA ROAD MISSISSAUGA,ON L5N 2K7	Purchaser (Name and Address) A.M. Castle & Co TORONTO - CASTLE METALS A. M. Castle & Co. (Canada) Inc. 2150 ARGENTIA ROAD MISSISSAUGA,ON L5N 2K7
Tax Registration Number: 13835 3438 RC0001	Tax Registration Number: 13835 3438 RC0001
YRC	Conditions of Sale and Terms of Payment 1% 10, NET 30
INCO Term: DDP - MISSISSAUGA, ON, L5N 2K7, CAN	Currency of Settlement USD

Item	specs of commodities			Tariff Code	Export License	icense	-	ECCN
	Order-Line-Ship # Pkgs.	Weight	Heat	Country of Origin	Hait			
750616 MO	O DOOD DI POPE TEEL ALLIMINIMINI IN LE COOL	3	, icai	Country of Origin	9	Units	INS UOM	
1 JOO TO TAIL	2.0000.PL./0/5.1651.ALUMINUM.USI.48.5000.144.5000	4.5000		7606123030		Z	Z	
	4799529-1-1	300 25 I BS	70074040	5		L		
		003.23 LD3	/88/4UA9	SO	16	16.00	.00 PCS	
132132.WO	4.0000.PL.7075.T7351 ALLIMINIIM IISI 48 5000 144 5000	AA SOOO		7000000				
	4700000			1000123030		NL	NLH	NLH EAR99
	1-7-676674	60.31 LBS	218008B1	SU		1.00	1.00 PCS	PCS

myolee Fachage Total	I leto I	lotal Weights	Invoice Total	Originator (Name and Address)
	Net	Gross		A.M. Castle & Co - Kennesaw
13	369.56	144.56	\$949.97	
				4175 ROYAL DRIVE
* Price per UOM and Total Price have been adjusted to include Processing and Handling Charges if applicable.	ave been adjusted to in	clude Processing and Ha	ndling Charges if applicable.	SUITE 600 110670000 KENNESAW, GA 301441 NITED STATES
				Signature: S. COISCY

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MATERIAL RECEIPT INSPECTION FORM

DATE: 17/	10.	1)			ESS ORDERED:		3765 D
QUANTITY RECEIVED:	11	X		THICKNE	SS RECEIVED:	2.D3	3
QUANTITY INSPECTED:	18			SHEET S	IZE ORDERED:		
QUANTITY REJECTED:		-			IZE RECEIVED:		
DESCRIPTION	(C	CR heck			COMMENTS		
0.1551.05	-	(N)					
SURFACE DAMAGE CORRECT FINISH	N	N		-			-
CORRECT FINISH	Y	N					
CORRECT GRAIN DIRECTION	(2)	N					
CORRECT GRAIN DIRECTION CORRECT MATERIAL PER M-DRAWING	(3)	N	1115 6	D-A-25	1/15		
CORRECT THICKNESS	M	N	A/75-A	N-1-25	(i/k)		****
PHOTO REQUIRED	Y	N					
CORRECT REF # TO LINK CERT	(8)	N	ITE AY	# 788 7	7115 16		
CORRECT MATERIAL IDENTFICATION	17-	N	4707		CLX2.DO		
CORRECT M# ON THE MATERIAL	18	N	4 35	3-11-1	30/1/200		
DOES THIS MATERIAL REQUIRE	10	114	111371	37			
ENGINEERING SIGN OFF	Y	(10)					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	R					
CUT SAMPLE PIEC			TERIAL AND I ORD RESULT		HARDNESS C	HECK.	
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							1
HARDNESS / DUROMETER REA	ADIN	IG]
	<u>t</u>	esters	located in the C	uality Office			

QC 18 INSPECTION	the second second	ENGINEERING SIGNOFF (if required)
	BAS	
INSPECTED BY:	14	SIGNED OFF BY:
•		
DATE:	17/07/16	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

O

Ç'n

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION:

0

QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE OR

0

PART NUMBER:

1

8

SPECIFICATION:

QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209

M7075T8S TTT X W.WWW

WHERE ".TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

TIT BY 4FT BY 10FT FOR SHEET

B PREFERRED SIZE:

RELEASED

APPROVED MFG. APPR. APPROVED DATE 4 DESIGN CHECKED NEW ISSUE ADD REF TO "PLATE" T851" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) 17.05.05 DS WM 두 돌 육 굒 7075-T6 SHEET/PLATE SPEC NTS

**ROCKING TO CONTROL TO SERVE OF CONTROL CONTROL OF CONTROL CONT M7075T6S DESCRIPTION DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA PΥ 귉 CP REV. B SHEET 1 OF 1 17.05.05 DATE 10,11,08

N

Ω

MATERIAL RECEIPT INSPECTION FORM

MATERIAL CERT REC'D:	11	1		THICKN	ESS ORDERED	4 nr
QUANTITY RECEIVED:	JU				ESS RECEIVED	
QUANTITY INSPECTED:	u	-				
	/				SIZE ORDERED	
QUANTITY REJECTED:				SHEETS	SIZE RECEIVED	
	1	CR				
DESCRIPTION	,	neck			COMMENTS	
		/N)				
SURFACE DAMAGE		M				
CORRECT FINISH	Y	1				
CORROSION CORRECT GRAIN DIRECTION	18	N				
ORRECT MATERIAL PER M-DRAWING	8	N	1115	QD-A-0	257/12	
CORRECT THICKNESS	m	N	1	QU-A-G	XJU/Z	
PHOTO REQUIRED	Y	AND				1 188 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
CORRECT REF # TO LINK CERT	(Y)	N	HFATA	121800	RB1	
PRRECT MATERIAL IDENTFICATION	-	N	1420,75		.DDX4.01)
CORRECT M# ON THE MATERIAL	(Y)	N	191379	54		·
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	Â				
DOES THIS REQUIRE AN		0				
EXTRUSION REPORT	Υ	(Ñ)				
CUT SAMPLE PIECE	- 05				114 00 1500	NEOK .
COT SAMPLE PIECE			ORD RESULT		HARDINESS C	DIECK.
			HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER REA	DIN	G				
	te	sters	located in the G	uality Office		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY:



DESIGN	DRAWNY BY	DART AEROSI HAWKESBURY, ONTA	
CHECKED	APPROVED	DRAWING NO. M7075T73B	REV. A
DATE OI.	06.08	7075 - T73 BAR	SCALI
A	0106.08	NEW ISSUE	

PURCHASE MATERIAL:

7075-T73 (OR 7075-T7351/T73510/T73511) BAR PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)

PART NUMBER:

M7075T73BT.TTT X WW.WWW WHERE T.TTT = THICKNESS (IN INCHES) MV. MMW = WIDTH (IN INCHES)

EG. 2.5" x 3.25" BAR = M7075T73 B2.500 x 03.250



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017 PO Print Date 6/22/2017

Page Number 1 of 4

REVISEOPIN:

Order From:

VU-MET002

METAUX CASTLE P.O. BOX 4090 STN A TORONTO, ONTARIO M5W OE9

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

CANADA

Vendor Phone

Ship To Contact Ship To Phone

Ship Via: Ship Acct: Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax # Terms

10127-2607 Net 30 USD

FOB

Currency

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date		Req Qty/ Unit of Measure	PO Unit Price	Extended Price
gen-10-si-400 \$4.5000	M7075T6S1.000X2.500	7075-T6S Sheet 2.5" Wide	7/6/2017	FN	12.00	\$30.42	\$365.04
		X (Timex) late	Yes		ſ		
			7/6/2017				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$365.04

M7075T6S6.000X0.250

7075-T6S Sheet 0.25"

7/6/2017 FN

24.00

\$20.75

\$498.00

Wide x 6" Thick Plate

f

Yes

7/6/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$498.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017 PO Print Date 6/22/2017

Page Number 2 of 4

Order From:

VU-MET002

METAUX CASTLE P.O. BOX 4090 STN A TORONTO, ONTARIO M5W OE9 CANADA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact Ship To Phone

Ship Via: Ship Acct: Yours ppd

M7075T6S6.000X1.000

7075-T6S Sheet I" Wide x

7/6/2017 FN

24.00

18.00

\$1,062.00

6" Thick Plate

Yes

7/6/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

M7075T6S7.000X2.000

7075-T6S Sheet 2" Wide x 7" Thick Plate

7/6/2017 FN

Yes

7/6/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Buyer

Customer POID

Customer Tax#

Terms Currency

FOB

Destination-Collect

Chantal Lavoie

10127-2607

Net 30

USD

\$44.25

Line Total:

\$1,062.00

\$88.44

\$1,592.00

Line Total:

\$1,592.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017 PO Print Date 6/22/2017

Page Number 3 of 4

Order From:

VU-MET002

METAUX CASTLE P.O. BOX 4090 STN A TORONTO, ONTARIO M5W OE9 CANADA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

M7075T73B3.000X4.000

7075-T73 Bar 3.0 x 4.0

grain direction along 3"

7/6/2017

Yes

7/6/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/II OR QQ-A-250/I2 CUT FROM PLATE

NOTE: CUT 16 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Chantal Lavoie

Customer POID

Customer Tax#

Terms Currency

FOB

Buyer

10127-2607

Net 30 USD

Destination-Collect

4.00

\$101.00

\$404.00

M174PH-H1150R1.000

M174PH-H1150R1.000

27/2017 Yes

6/27/2017

12.00

Line Total:

\$21.35

\$256.20

\$256.20

\$404.00

MATERIAL: 17-4 PH CONDITION H1150

GRAIN MUST BE ALONG LENGTH OF BAR

D6104-005P

17-4 SS Roundbar 4.00"Od

7/6/2017

Yes 7/6/2017

Line Total:

10.00

Each

\$542.00 \$54.20

AS PER DWG 06104 REV. B

B162764 ~

MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630

SIZE: 4.00" X 5.10" LONG

1/676

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017 PO Print Date 6/22/2017

Page Number 4 of 4

Order From:

METAUX CASTLE P.O. BOX 4090 STN A TORONTO, ONTARIO M5W OE9 CANADA

VU-MET002

DART AEROSPACE LTD Ship To: 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30 USD

Destination-Collect

71401-45

PROCUREMENT OUALITY CLAUSES 7/6/2017

No

7/6/2017

1.00

Line Total:

\$542.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A043 retension of quality documents

A042 dart notification by supplier

2/7/0 yo

Line Total:

\$0.00

PO Total:

\$4,719.24

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.